



OSG U.K. LIMITED

CARBIDE STRAIGHT REAMER

1.01...

1.02...

1.03...

1.04...

1.05...

1.06...

OVER **1000**
STOCKED SIZES

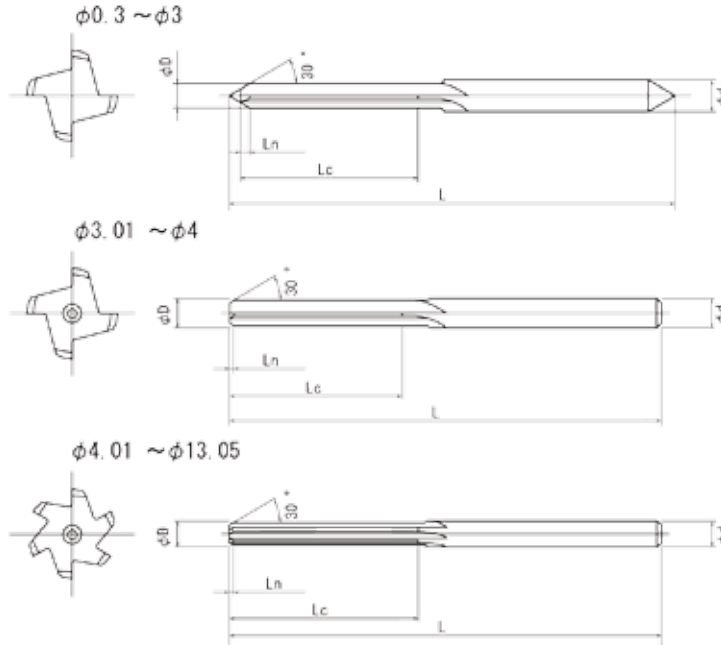
FEATURES

- 1** Manufactured from Micro Grain Carbide for excellent toughness and wear resistance.
- 2** Tolerance on diameter of 0 ~ + 0.005mm.
- 3** Diameters in 0.010mm increments.
- 4** Wide range of work materials including Carbon steels and hardened steels.



Tolerance for diameter 0 ~ +0.005mm

| | |
|-------------------|--|
| Specification | OSG Standard, Straight flute reamer Wide range of work materials up to 50HRC. |
| Shank | NS (without flat) |
| Material | MG Carbide |
| Surface Treatment | None |



To find the desired EDP# the following is applied:
8900000 + tool dia.X100

example, 1.86 CRM :
8900000 = 89000186

| EDP# | SIZE | List | EDP# | SIZE | List |
|-------------------|-----------------|--------|-------------------|-----------------|--------|
| 8900030 | 0.3 CRM | £47.15 | 8900161 ~ 8900169 | 1.61 ~ 1.69 CRM | £28.94 |
| 8900031 ~ 8900039 | 0.31 ~ 0.39 CRM | £56.55 | 8900170 | 1.7 CRM | £24.17 |
| 8900040 | 0.4 CRM | £38.69 | 8900171 ~ 8900179 | 1.71 ~ 1.79 CRM | £28.94 |
| 8900041 ~ 8900049 | 0.41 ~ 0.49 CRM | £46.67 | 8900180 | 1.8 CRM | £24.17 |
| 8900050 | 0.5 CRM | £34.52 | 8900181 ~ 8900189 | 1.81 ~ 1.89 CRM | £28.94 |
| 8900051 ~ 8900059 | 0.51 ~ 0.59 CRM | £41.55 | 8900190 | 1.9 CRM | £24.17 |
| 8900060 | 0.6 CRM | £32.38 | 8900191 ~ 8900199 | 1.91 ~ 1.99 CRM | £28.94 |
| 8900061 ~ 8900069 | 0.61 ~ 0.69 CRM | £38.93 | 8900200 | 2.0 CRM | £22.98 |
| 8900070 | 0.7 CRM | £30.37 | 8900201 ~ 8900209 | 2.01 ~ 2.09 CRM | £32.62 |
| 8900071 ~ 8900079 | 0.71 ~ 0.79 CRM | £36.44 | 8900210 | 2.1 CRM | £27.14 |
| 8900080 | 0.8 CRM | £28.34 | 8900211 ~ 8900219 | 2.11 ~ 2.19 CRM | £32.62 |
| 8900081 ~ 8900089 | 0.81 ~ 0.89 CRM | £33.94 | 8900220 | 2.2 CRM | £27.14 |
| 8900090 | 0.9 CRM | £27.14 | 8900221 ~ 8900229 | 2.21 ~ 2.29 CRM | £32.62 |
| 8900091 ~ 8900099 | 0.91 ~ 0.99 CRM | £32.62 | 8900230 | 2.3 CRM | £27.14 |
| 8900100 | 1.0 CRM | £25.00 | 8900231 ~ 8900239 | 2.31 ~ 2.39 CRM | £32.62 |
| 8900101 ~ 8900109 | 1.01 ~ 1.09 CRM | £30.12 | 8900240 | 2.4 CRM | £27.14 |
| 8900110 | 1.1 CRM | £25.00 | 8900241 ~ 8900249 | 2.41 ~ 2.49 CRM | £32.62 |
| 8900111 ~ 8900119 | 1.11 ~ 1.19 CRM | £30.12 | 8900250 | 2.5 CRM | £27.14 |
| 8900120 | 1.2 CRM | £25.00 | 8900251 ~ 8900259 | 2.51 ~ 2.59 CRM | £36.44 |
| 8900121 ~ 8900129 | 1.21 ~ 1.29 CRM | £30.12 | 8900260 | 2.6 CRM | £30.37 |
| 8900130 | 1.3 CRM | £25.00 | 8900261 ~ 8900269 | 2.61 ~ 2.69 CRM | £36.44 |
| 8900131 ~ 8900139 | 1.31 ~ 1.39 CRM | £30.12 | 8900270 | 2.7 CRM | £30.37 |
| 8900140 | 1.4 CRM | £25.00 | 8900271 ~ 8900279 | 2.71 ~ 2.79 CRM | £36.44 |
| 8900141 ~ 8900149 | 1.41 ~ 1.49 CRM | £30.12 | 8900280 | 2.8 CRM | £30.37 |
| 8900150 | 1.5 CRM | £24.17 | 8900281 ~ 8900289 | 2.81 ~ 2.89 CRM | £36.44 |
| 8900151 ~ 8900159 | 1.51 ~ 1.59 CRM | £28.94 | 8900290 | 2.9 CRM | £30.37 |
| 8900160 | 1.6 CRM | £24.17 | 8900291 ~ 8900299 | 2.91 ~ 2.99 CRM | £36.44 |

| EDP# | SIZE | List |
|-------------------|-----------------|--------|
| 8900300 | 3.0 CRM | £30.37 |
| 8900301 ~ 8900309 | 3.01 ~ 3.09 CRM | £41.43 |
| 8900310 | 3.1 CRM | £34.52 |
| 8900311 ~ 8900319 | 3.11 ~ 3.19 CRM | £41.43 |
| 8900320 | 3.2 CRM | £34.52 |
| 8900321 ~ 8900329 | 3.21 ~ 3.29 CRM | £41.43 |
| 8900330 | 3.3 CRM | £34.52 |
| 8900331 ~ 8900339 | 3.31 ~ 3.39 CRM | £41.43 |
| 8900340 | 3.4 CRM | £41.43 |
| 8900341 ~ 8900349 | 3.41 ~ 3.49 CRM | £41.43 |
| 8900350 | 3.5 CRM | £34.52 |
| 8900351 ~ 8900359 | 3.51 ~ 3.59 CRM | £42.75 |
| 8900360 | 3.6 CRM | £35.61 |
| 8900361 ~ 8900369 | 3.61 ~ 3.69 CRM | £42.75 |
| 8900370 | 3.7 CRM | £35.61 |
| 8900371 ~ 8900379 | 3.71 ~ 3.79 CRM | £42.75 |
| 8900380 | 3.8 CRM | £35.61 |
| 8900381 ~ 8900389 | 3.81 ~ 3.89 CRM | £42.75 |
| 8900390 | 3.9 CRM | £35.61 |
| 8900391 ~ 8900399 | 3.91 ~ 3.99 CRM | £42.75 |
| 8900400 | 4.0 CRM | £35.61 |
| 8900401 ~ 8900409 | 4.01 ~ 4.09 CRM | £47.63 |
| 8900410 | 4.1 CRM | £39.76 |
| 8900411 ~ 8900419 | 4.11 ~ 4.19 CRM | £47.63 |
| 8900420 | 4.2 CRM | £39.76 |
| 8900421 ~ 8900429 | 4.21 ~ 4.29 CRM | £47.63 |
| 8900430 | 4.3 CRM | £39.76 |
| 8900431 ~ 8900439 | 4.31 ~ 4.39 CRM | £47.63 |
| 8900440 | 4.4 CRM | £39.76 |
| 8900441 ~ 8900449 | 4.41 ~ 4.49 CRM | £47.63 |
| 8900450 | 4.5 CRM | £39.76 |
| 8900451 ~ 8900459 | 4.51 ~ 4.59 CRM | £51.56 |
| 8900460 | 4.6 CRM | £42.99 |
| 8900461 ~ 8900469 | 4.61 ~ 4.69 CRM | £51.56 |
| 8900470 | 4.7 CRM | £42.99 |
| 8900471 ~ 8900479 | 4.71 ~ 4.79 CRM | £51.56 |
| 8900480 | 4.8 CRM | £42.99 |
| 8900481 ~ 8900489 | 4.81 ~ 4.89 CRM | £51.56 |
| 8900490 | 4.9 CRM | £42.99 |
| 8900491 ~ 8900499 | 4.91 ~ 4.99 CRM | £51.56 |
| 8900500 | 5.0 CRM | £42.99 |
| 8900501 ~ 8900509 | 5.01 ~ 5.99 CRM | £59.05 |
| 8900510 | 5.1 CRM | £49.17 |
| 8900511 ~ 8900519 | 5.11 ~ 5.19 CRM | £59.05 |
| 8900520 | 5.2 CRM | £49.17 |
| 8900521 ~ 8900529 | 5.21 ~ 5.29 CRM | £59.05 |
| 8900530 | 5.3 CRM | £49.17 |
| 8900531 ~ 8900539 | 5.31 ~ 5.39 CRM | £59.05 |
| 8900540 | 5.4 CRM | £49.17 |
| 8900541 ~ 8900549 | 5.41 ~ 5.49 CRM | £59.05 |
| 8900550 | 5.5 CRM | £49.17 |
| 8900551 ~ 8900559 | 5.51 ~ 5.59 CRM | £61.44 |
| 8900560 | 5.6 CRM | £51.31 |
| 8900561 ~ 8900569 | 5.61 ~ 5.69 CRM | £61.44 |
| 8900570 | 5.7 CRM | £51.31 |

| EDP# | SIZE | List |
|-------------------|-----------------|---------|
| 8900571 ~ 8900579 | 5.71 ~ 5.79 CRM | £61.44 |
| 8900580 | 5.8 CRM | £51.31 |
| 8900581 ~ 8900589 | 5.81 ~ 5.89 CRM | £61.44 |
| 8900590 | 5.9 CRM | £51.31 |
| 8900591 ~ 8900599 | 5.91 ~ 5.99 CRM | £61.44 |
| 8900600 | 6.0 CRM | £51.31 |
| 8900601 ~ 8900609 | 6.01 ~ 6.09 CRM | £72.87 |
| 8900610 | 6.1 CRM | £60.84 |
| 8900611 ~ 8900619 | 6.11 ~ 6.19 CRM | £72.87 |
| 8900620 | 6.2 CRM | £60.84 |
| 8900621 ~ 8900629 | 6.21 ~ 6.29 CRM | £72.87 |
| 8900630 | 6.3 CRM | £92.67 |
| 8900631 ~ 8900639 | 6.31 ~ 6.39 CRM | £72.87 |
| 8900640 | 6.4 CRM | £60.84 |
| 8900641 ~ 8900649 | 6.41 ~ 6.49 CRM | £72.87 |
| 8900650 | 6.5 CRM | £60.84 |
| 8900651 ~ 8900659 | 6.51 ~ 6.59 CRM | £76.26 |
| 8900660 | 6.6 CRM | £63.46 |
| 8900661 ~ 8900669 | 6.61 ~ 6.69 CRM | £76.26 |
| 8900670 | 6.7 CRM | £63.46 |
| 8900671 ~ 8900679 | 6.71 ~ 6.79 CRM | £76.26 |
| 8900680 | 6.8 CRM | £63.46 |
| 8900681 ~ 8900689 | 6.81 ~ 6.89 CRM | £76.26 |
| 8900690 | 6.9 CRM | £63.46 |
| 8900691 ~ 8900699 | 6.91 CRM | £76.26 |
| 8900700 | 7.0 CRM | £63.46 |
| 8900701 ~ 8900709 | 7.01 ~ 7.09 CRM | £76.85 |
| 8900710 | 7.1 CRM | £72.54 |
| 8900711 ~ 8900719 | 7.11 ~ 7.19 CRM | £76.85 |
| 8900720 | 7.2 CRM | £72.54 |
| 8900721 ~ 8900729 | 7.21 ~ 7.29 CRM | £76.85 |
| 8900730 | 7.3 CRM | £72.54 |
| 8900731 ~ 8900739 | 7.31 ~ 7.39 CRM | £76.85 |
| 8900740 | 7.4 CRM | £72.54 |
| 8900741 ~ 8900749 | 7.41 ~ 7.49 CRM | £76.85 |
| 8900750 | 7.5 CRM | £72.54 |
| 8900751 ~ 8900759 | 7.51 ~ 7.59 CRM | £88.23 |
| 8900760 | 7.6 CRM | £83.49 |
| 8900761 ~ 8900769 | 7.61 ~ 7.69 CRM | £88.23 |
| 8900770 | 7.7 CRM | £83.49 |
| 8900771 ~ 8900779 | 7.71 ~ 7.79 CRM | £88.23 |
| 8900780 | 7.8 CRM | £83.49 |
| 8900781 ~ 8900789 | 7.81 ~ 7.89 CRM | £88.23 |
| 8900790 | 7.9 CRM | £83.49 |
| 8900791 ~ 8900799 | 7.91 ~ 7.99 CRM | £88.23 |
| 8900800 | 8.0 CRM | £83.49 |
| 8900801 ~ 8900809 | 8.01 ~ 8.09 CRM | £101.06 |
| 8900810 | 8.1 CRM | £95.25 |
| 8900811 ~ 8900819 | 8.11 ~ 8.19 CRM | £101.06 |
| 8900820 | 8.2 CRM | £95.25 |
| 8900821 ~ 8900829 | 8.21 ~ 8.29 CRM | £101.06 |
| 8900830 | 8.3 CRM | £95.25 |
| 8900831 ~ 8900839 | 8.31 ~ 8.39 CRM | £101.06 |
| 8900840 | 8.4 CRM | £95.25 |
| 8900841 ~ 8900849 | 8.41 ~ 8.49 CRM | £101.06 |

| EDP# | SIZE | List |
|-------------------|-------------------|---------|
| 8900850 | 8.5 CRM | £95.25 |
| 8900851 ~ 8900859 | 8.51 ~ 8.59 CRM | £114.72 |
| 8900860 | 8.6 CRM | £107.32 |
| 8900861 ~ 8900869 | 8.61 ~ 8.69 CRM | £114.72 |
| 8900870 | 8.7 CRM | £107.32 |
| 8900871 ~ 8900879 | 8.71 ~ 8.79 CRM | £114.72 |
| 8900880 | 8.8 CRM | £107.32 |
| 8900881 ~ 8900889 | 8.81 ~ 8.89 CRM | £114.72 |
| 8900890 | 8.9 CRM | £107.32 |
| 8900891 ~ 8900899 | 8.91 ~ 8.99 CRM | £114.72 |
| 8900900 | 9.0 CRM | £107.32 |
| 8900901 ~ 8900909 | 9.01 ~ 9.09 CRM | £124.74 |
| 8900910 | 9.1 CRM | £117.63 |
| 8900911 ~ 8900919 | 9.11 ~ 9.19 CRM | £124.74 |
| 8900920 | 9.2 CRM | £117.63 |
| 8900921 ~ 8900929 | 9.21 ~ 9.29 CRM | £124.74 |
| 8900930 | 9.3 CRM | £117.63 |
| 8900931 ~ 8900939 | 9.31 ~ 9.39 CRM | £124.74 |
| 8900940 | 9.4 CRM | £117.63 |
| 8900941 ~ 8900949 | 9.41 ~ 9.49 CRM | £124.74 |
| 8900950 | 9.5 CRM | £117.63 |
| 8900951 ~ 8900959 | 9.51 ~ 9.59 CRM | £139.30 |
| 8900960 | 9.6 CRM | £132.08 |
| 8900961 ~ 8900969 | 9.61 ~ 9.69 CRM | £139.30 |
| 8900970 | 9.7 CRM | £132.08 |
| 8900971 ~ 8900979 | 9.71 ~ 9.79 CRM | £139.30 |
| 8900980 | 9.8 CRM | £132.08 |
| 8900981 ~ 8900989 | 9.81 ~ 9.89 CRM | £139.30 |
| 8900990 | 9.9 CRM | £132.08 |
| 8900991 ~ 8900999 | 9.91 ~ 9.99 CRM | £139.30 |
| 8901000 | 10.0 CRM | £132.08 |
| 8901001 ~ 8901009 | 10.01 ~ 10.09 CRM | £162.98 |
| 8901010 | 10.1 CRM | £136.57 |
| 8901011 ~ 8901019 | 10.11 ~ 10.19 CRM | £162.98 |
| 8901020 | 10.2 CRM | £136.57 |
| 8901021 ~ 8901029 | 10.21 ~ 10.29 CRM | £162.98 |
| 8901030 | 10.3 CRM | £136.57 |
| 8901031 ~ 8901039 | 10.31 ~ 10.39 CRM | £162.98 |
| 8901040 | 10.4 CRM | £136.57 |
| 8901041 ~ 8901049 | 10.41 ~ 10.49 CRM | £162.98 |
| 8901050 | 10.5 CRM | £136.57 |
| 8901051 ~ 8901059 | 10.51 ~ 10.59 CRM | £162.98 |
| 8901060 | 10.6 CRM | £136.57 |
| 8901061 ~ 8901069 | 10.61 ~ 10.69 CRM | £162.98 |
| 8901070 | 10.7 CRM | £136.57 |
| 8901071 ~ 8901079 | 10.71 ~ 10.79 CRM | £162.98 |

| EDP# | SIZE | List |
|-------------------|-------------------|---------|
| 8901080 | 10.8 CRM | £136.57 |
| 8901081 ~ 8901089 | 10.81 ~ 10.89 CRM | £162.98 |
| 8901090 | 10.9 CRM | £136.57 |
| 8901091 ~ 8901099 | 10.91 ~ 10.99 CRM | £162.98 |
| 8901100 | 11.0 CRM | £136.57 |
| 8901101 ~ 8901109 | 11.01 ~ 11.09 CRM | £190.29 |
| 8901110 | 11.1 CRM | £158.42 |
| 8901111 ~ 8901119 | 11.11 ~ 11.19 CRM | £190.29 |
| 8901120 | 11.2 CRM | £158.42 |
| 8901121 ~ 8901129 | 11.21 ~ 11.29 CRM | £190.29 |
| 8901130 | 11.3 CRM | £158.42 |
| 8901131 ~ 8901139 | 11.31 ~ 11.39 CRM | £190.29 |
| 8901140 | 11.4 CRM | £158.42 |
| 8901141 ~ 8901149 | 11.41 ~ 11.49 CRM | £190.29 |
| 8901150 | 11.5 CRM | £158.42 |
| 8901151 ~ 8901159 | 11.51 ~ 11.59 CRM | £190.29 |
| 8901160 | 11.6 CRM | £158.42 |
| 8901161 ~ 8901169 | 11.61 ~ 11.69 CRM | £190.29 |
| 8901170 | 11.7 CRM | £158.42 |
| 8901171 ~ 8901179 | 11.71 ~ 11.79 CRM | £190.29 |
| 8901180 | 11.8 CRM | £158.42 |
| 8901181 ~ 8901189 | 11.81 ~ 11.89 CRM | £190.29 |
| 8901190 | 11.9 CRM | £158.42 |
| 8901191 ~ 8901199 | 11.91 ~ 11.99 CRM | £190.29 |
| 8901200 | 12.0 CRM | £158.42 |
| 8901201 ~ 8901209 | 12.01 ~ 12.09 CRM | £196.67 |
| 8901210 | 12.1 CRM | £196.67 |
| 8901211 ~ 8901219 | 12.11 ~ 12.19 CRM | £196.67 |
| 8901220 | 12.2 CRM | £196.67 |
| 8901221 ~ 8901229 | 12.21 ~ 12.29 CRM | £196.67 |
| 8901230 | 12.3 CRM | £196.67 |
| 8901231 ~ 8901239 | 12.31 ~ 12.39 CRM | £196.67 |
| 8901240 | 12.4 CRM | £196.67 |
| 8901241 ~ 8901249 | 12.41 ~ 12.49 CRM | £196.67 |
| 8901250 | 12.5 CRM | £196.67 |
| 8901251 ~ 8901259 | 12.51 ~ 12.59 CRM | £196.67 |
| 8901260 | 12.6 CRM | £196.67 |
| 8901261 ~ 8901269 | 12.61 ~ 12.69 CRM | £196.67 |
| 8901270 | 12.7 CRM | £196.67 |
| 8901271 ~ 8901279 | 12.71 ~ 12.79 CRM | £196.67 |
| 8901280 | 12.8 CRM | £196.67 |
| 8901281 ~ 8901289 | 12.81 ~ 12.89 CRM | £196.67 |
| 8901290 | 12.9 CRM | £196.67 |
| 8901291 ~ 8901299 | 12.91 ~ 12.99 CRM | £196.67 |
| 8901300 | 13.0 CRM | £196.67 |
| 8901301 ~ 8901305 | 13.01 ~ 13.05 CRM | £196.67 |

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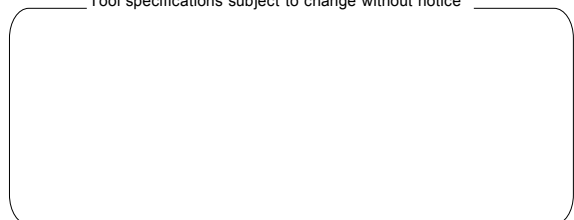
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